

Auto Shade Transferring Instructions

Read instructions completely before you begin.

Supplies Needed

- Auto Shade
- Heat Tape
- Heat Gloves

Step 1: Adjust the Heat Press

Temperature: **380° F - 400° F**
Dwell Time: **35-40 seconds**



***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, ovens and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

Step 2: Design and Print Your Transfers

- Prepare artwork and size transfer with consideration to the size of the auto shade.
- **Mirror Image:** Image must always be produced in reverse to ensure right reading image once pressed into a auto shade. Most printers refer to this as “Flip Horizontal” or “Mirror”.

Step 3: Transfer the Image

1. Preheat press to **400° F**.
2. Using heat resistant tape, fasten the transfer image side down to either side of the auto shade.
3. Place the auto shade on the heat press with the transfer on top.
4. Press at **400° F** for **35-40 seconds** using **Firm** pressure.
5. Remove transfer while hot.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at Support@LaserReproductions.com.