

Crystal Jewelry Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Sublimatable Crystal Jewelry
- Sublimation Transfer
- Heat Resistant Felt Pad(s)
- Heat Gloves or Oven Mitts

Step 1: Adjust Heat Press

Heat Press Temperature: **390-400° F**
Dwell Time: **3-3½ minutes**
Pressure: **Medium to Firm**

Note: These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.



Step 2: Design & Print Your Transfer

With Crystal Jewelry, you **DO NOT REVERSE THE IMAGE**. Design your transfer based on the jewelry size. If you are designing a full-bleed image, we recommend sizing the design so that it is at least 1/8" larger than each piece, all the way around.

Step 3: Transfer the Image

1. Place 2-4 layers of Heat Resistant Felt Pads on your press bed. Single Felt Pads can be folded over multiple times to create layers.
2. Place your transfer **face-up** on the felt pads.
3. Place the jewelry **coated side down** on the transfer. The coated side is the frosted side.
4. Using **Medium to Firm** pressure, press at **390-400° F**, for **3-3½ minutes**.

Step 4: Cooling

Carefully remove jewelry from the press using heat gloves or oven mitts. For best results, allow the jewelry to cool slowly; **do not immerse Crystal Jewelry in water!** We recommend using a heat sync tray and fan to cool jewelry.

Transfer Tips & Techniques

- If you notice any paper sticking, reduce the temperature or dwell time (reduce one variable at a time). If that does not correct the issue, stop pressing and call Support for assistance.
- Gradual tightening of pressure during pressing may be necessary in order to maintain good pressure against the felt pads on the press bed.
- If the crystal does not transfer fully around edges, try wetting the back of the transfer paper lightly with a damp sponge before pressing.
- If you have other problems or questions while pressing, stop production immediately and contact Support for help.
- Remember, the settings, times and temps listed above are based on the equipment and supplies we use. You may need to experiment to find the right settings for you. Expect to make mistakes while you are learning how to press this or any product. That is a normal part of the learning process.

Customer Support

For support on these or any of our products, call us toll-free, 877-795-1500, or write to us at Support@LaserReproductions.com