

Glass Coasters Transferring Instructions

Please read these instructions completely before you begin.

Supplies Needed

- Sublimatable Glass Coasters
- Sublimation transfer
- Heat Resistant Felt Pads
- Heat Gloves or Oven Mitts
- For best results, we recommend high-release transfer paper



Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**
 Dwell Time: **white side face-down: 3½ -4½ minutes**
 Pressure: **Firm**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

Step 2: Design & Print Your Transfer

With Glass Coasters, you **DO NOT REVERSE THE IMAGE**. Design your transfer based on the tile size. If you are designing a full-bleed image, we recommend designing the transfer so that it is at least 1/8" larger than each coaster, all the way around.

Step 3: Transfer the Image

Coaster white side face-down

1. Place two Heat Resistant Felt Pads on your press bed.
2. Place your transfer face-up on the felt pads.
3. Place the glass coaster white side **face-down** on the transfer.
4. Using **Firm** pressure, press at **400° F**, for **3½ -4½ minutes**.



Step 4: Cooling

Carefully remove coasters from press and cool upside down. The coating is soft and susceptible to scratching while it is still hot. Although these are tempered glass coasters and are able to withstand temperature changes, for best results, allow them to cool slowly; **do not immerse Glass Coasters in water!** We recommend using a heat sync tray and fan to cool tiles and other glass objects.



Transfer Tips & Techniques

- If you notice any paper sticking, reduce the temperature or dwell time (reduce one variable at a time). If that does not help, please call Customer Support for assistance.
- Tempered Glass is glass that has been specially-treated to be both shatter- and temperature-resistant. When struck or dropped, tempered glass will fracture into small, relatively harmless fragments. It can normally withstand temperatures of 200-300° F.
- Tempered Glass cannot be drilled or cut.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: 877.795.1500. You may also write to us at support@laserreproductions.com