

## Glass Ornaments Transferring Instructions

**Please read these instructions completely before you begin.**

### Supplies Needed

- Sublimatable Glass Ornaments
- Sublimation transfer
- Heat Resistant Felt Pads
- Heat Gloves or Oven Mitts
- 1/8" Thick Thermal Rubber Mat



### Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**  
 Dwell Time: **frosted side face-down: 4-4.5 minutes**  
 Pressure: **Very Light**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

### Step 2: Design & Print Your Transfer

With Glass Ornaments, you **DO NOT REVERSE THE IMAGE**. Design your transfer based on the ornament size and shape. If you are designing a full-bleed image, we recommend designing the transfer so that it is at least 1/8" larger than each coaster, all the way around. If using our templates, this bleed is built into the template.

### Step 3: Transfer the Image

#### Ornament frosted side face-down

1. Place at least two Heat Resistant Felt Pads on your press bed. You can fold them over for added cushioning.
2. Place your transfer face-up on the felt pads.
3. Place the glass ornament frosted side **face-down** on the transfer.
4. Cover with the Thermal Rubber Mat
5. Using **Very Light** pressure, press at **400° F**, for **4.5 minutes** for the first ornament. Reduce dwell time to **4 minutes** for any ornaments immediately following, as the rubber will be heated up.

#### **Step 4: Cooling**

Carefully remove ornaments from press and cool upside down. The coating is soft and susceptible to scratching while it is still hot. For best results, allow them to cool slowly; **do not immerse Glass Ornaments in water!** We recommend using a heat sync tray and fan to cool tiles and other glass objects.

#### **Transfer Tips & Techniques**

- If you notice any paper sticking, reduce the temperature or dwell time (reduce one variable at a time). If that does not help, please call Customer Support for assistance.
- Very light pressure is required. Excessive pressure will result in breakage of the ornaments. Please call Customer Support immediately if you have any questions or breakage occurs.
- For a more opaque look, you can coat the back with white spray paint (available at your local hardware store) after pressing and cooling. Caution: avoid spraying on an angle to reduce chances of spray getting onto front of ornament.

#### **Customer Support**

For support on these or any of our products, please call our toll-free number for assistance: 877.795.1500. You may also write to us at [support@laserreproductions.com](mailto:support@laserreproductions.com)