

Lighter Transferring Instructions

Supplies needed:

- Lighter
- Heat tape
- Thermal Rubber Mat

Transferring Information:

- Heat press setting: **400** deg F
- Dwell Time: **2.5 – 3 min**
- Pressure: **Medium**

Procedure:

1. Tape transfer to the coated side of the lighter. **DO NOT REMOVE THE INTERNAL MECHANISM FROM LIGHTER**
2. Place lighter with transfer side face up on heat press.
3. Cover with thermal rubber mat
4. Close press with **Medium pressure** for **2.5 – 3 min**

Tech Support: 1-877-795-1500