

UltraWrap™ Mug Wrap Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Coated Mug
- UltraWrap Mug Wrap
- Heat Tape
- Water & clean sponge
- Heat Gloves or Oven Mitts

Important: Read instructions before use.

UltraWraps have been tested and proven to work successfully for hundreds of consecutive uses per wrap. However, deliberately stretching the wrap beyond its specifications can result in loss of tension or tearing. Likewise, over-heating the wrap or placing it too close to the oven heating coils can weaken the wrap, causing it to burn or tear. To ensure the full life of each UltraWrap:

- *Never* over-stretch the wrap beyond the simple distance needed to connect the hook to the support bar.
- *Never* use a wrap for a product *other than* the one it is intended. Separate UltraWraps are required for 11-15 oz. standard Mugs, 16 oz. Frosted Glass Steins, and 22 oz. German Steins.
- Do not bake the UltraWrap at a temperature hotter, or a time longer, than recommended. See Step 1 for time and temperature recommendations.
- Never place the UltraWrap closer than 3" from the oven heating coils.

Failure to follow these instructions could cause product failure and void any product warranty.

Step 1: Adjust Your Oven

UltraWraps are designed for use in regular or convection ovens or industrial conveyor ovens, *only*. Do not use in a microwave oven under any circumstances. **Preheat** oven to **Bake** at **425° F (400° F** in convection oven). For best results, oven must be at full temperature prior to using UltraWraps.

Oven Temperature: **425° F (400° F in convection oven)**
 Dwell Time: **14-15 minutes**

Note: *These instructions, including transfer times and temperatures, are based on the inks, paper, ovens and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*



Supplies needed: UltraWrap, sublimation transfer, heat tape, Teflon sheet, mug.

Step 2: Print your transfer(s) in the normal way.

Step 3: Tape transfer to mug. We suggest placing a 1-inch piece on each end of the transfer near the handle.

Step 4: Dampen the entire back side of the transfer with two passes using plain water and a clean, moist sponge or rag. (Fig 1)

Note: We strongly recommend dampening the back of the transfer. This softens the paper and keeps it from wrinkling against the slight curvature present in all mugs, thus preventing image voids.



Fig 1

Step 5: With the mouth of the mug pointing to the left, press the left side of the wrap (straight metal rod) against the left side of the mug handle. Be sure to place the smooth side of the wrap against the mug (one inch folds should be on the outside of mug). (Fig 2)



Fig 2

Step 6: With your other hand, pull the handlebar up and around the right side of the mug, over the mug handle. (Fig 3)



Fig 3

Step 7: Push the handlebar all the way down past the straight bar until it locks into place on the left side of the mug as shown. (Fig 4)

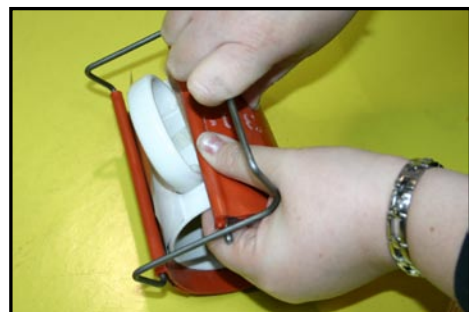
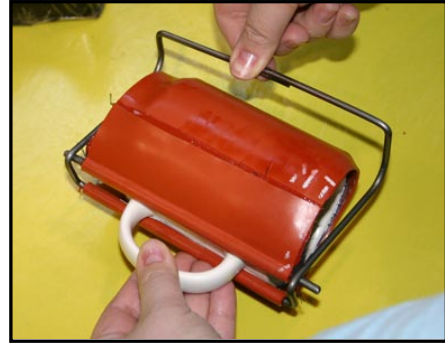


Fig 4

Step8: Place the wrapped mug (Fig 5) on its side in a preheated oven. Do not place closer than three inches from the heating coils. Do not use in a microwave oven!

Step 9: Bake mugs at **425° F (400° F** in convection oven) for **14-15 minutes**.

Step 10: When done, immediately remove wrap and mug from oven. Remove wrap and transfer from mug. Items are hot! We recommend using oven mitts or heat gloves.



Step 11: As soon as the wrap and transfer have been removed you may put the mug in a bucket of warm water (not cold!).

Caution: Do not immerse frosted glass steins in water. They are subject to thermal shock and could crack.

Troubleshooting & Tips:

- The handlebar should slide over the straight bar without struggle. If the straight bar or the handlebar show signs of bending, STOP! The wrap will only work properly when the operator stretches the wrap around the mug.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at Support@LaserReproductions.com.