



Neckties Transferring Instructions

Supplies Needed

- Image Transfer
- Heat Tape
- 100% Polyester Necktie(s)

Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**
Dwell Time: **40-45 seconds**
Pressure: **Medium-Firm**

Note: These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.

Step 2: Prepare Your Transfer

1. Design your transfer so that it is slightly larger than the Necktie, or print using registration marks to line-up the image.
2. Print the transfer using sublimation transfer paper. Multiple transfers to cover the length of the necktie may be needed depending on the design. See **Tips**.

Step 3: Transfer the Image

1. Place the necktie facedown onto the transfer and tape in place with heat tape.
2. Make sure you register the necktie to the transfer around all four sides.
3. Place the necktie and transfer on the heat press, face-up, on a diagonal so that the maximum possible length fits on the platen.
4. Using **Medium-Firm** pressure, press at **400° F** for **40-45 seconds**.
5. Carefully move transfer and necktie along the platen to press remaining image. Try not to overlap too large of an area, as image may darken. This step may be repeated until entire tie has been printed.
6. Remove the necktie from press, and peel away the transfer(s). Allow to cool before handling.

Tips

Try to use one continuous transfer sheet for a full bleed image. Having to tape transfers together may result in a darkened image at the overlapping sections.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at support@laserreproductions.com.