

Poker Chips Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Sublimatable Poker Chips
- Sublimation transfer
- 1/8" or 1/16" Thick Thermal Rubber Mat
- Heat Gloves or Oven Mitts
- Heat Tape



Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**
 Dwell Time: With 1/8" Thermal Rubber Mat – **3 – 3.5 min**
 With a 1/16" Thermal Rubber Mat – **1.5 to 2 min**
 Pressure: **Medium**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

Step 2: Design & Print Your Transfer

Design your transfer based on the poker chip size and shape. If you are designing a full-bleed image, we recommend designing the transfer so that it is at least 1/8" larger than each poker chip, all the way around. If using our templates, this bleed is built into the template.

Step 3: Aligning Transfer

1. Place Transfer face-up on table. Place poker chip face down on the transfer.
2. Align poker chip to center of transfer. There should be a slight bleed around the image which will allow you to line up the poker chip properly.
3. Secure with heat tape.

Step 3: Transfer the Image -

1. Place your jewelry face-up on the Press Bed. **(transfer is on top)**
2. Cover with Thermal Rubber Mat.
3. Using **Medium** pressure, press at **400° F**.
 - Using a **1/8" Thermal Rubber Mat (grey)** press for **3 to 3.5 minutes** for the first poker chip.
 - Using a **1/16" Thermal Rubber Mat (green)** press for **1.5 to 2 minutes** for the first poker chip.

4. For subsequent chips, reduce dwell time as the rubber will be warmed through.
 - Using a **1/8” Thermal Rubber Mat (grey)** press for **2.5 to 3 minutes**.
 - Using a **1/16” Thermal Rubber Mat (green)** press for **1 to 1.5 minutes**.
5. Remove poker chip and transfer from press. Carefully peel away transfer. Let air cool.

Transfer Tips & Techniques

- If you notice any paper sticking, reduce the temperature or dwell time (reduce one variable at a time). If that does not help, please call Customer Support for assistance.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: 877.795.1500. You may also write to us at support@laserreproductions.com