

Sandstone Coaster Transferring Instructions

Supplies Needed

- Image Transfer
- Sandstone Coaster w/ cork back. (Note: a Black Dot designates the back (non-print) side.)
- Heat Resistant Felt Pad (sold separately)

Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**
 Dwell Time: **3 - 4 minutes**
 Pressure: **VERY Light**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings. All sandstone coasters will have a slight inconsistency, in flatness and size.*

Step 2: Prepare Your Transfer

1. Design your transfer so that it is slightly larger than the coaster (> 4" in diameter), or print using registration marks to line-up the image.
2. Print the transfer using sublimation transfer paper.

Step 3: Transfer the Image

1. Place the felt pad onto the rubber base of the heat press.
2. Place the transfer face up on the heat press. **Note:** Do not put the cork on the coaster until *after* finishing pressing.
3. Place the coaster face down (without cork) on your transfer image area.
4. Press with **VERY Light** pressure for **3 - 4 minutes**.
5. Remove coaster and transfer from press. Carefully peel away transfer. Let air cool. **Caution:** Do not immerse the coaster in water to cool.
6. Once cool, peel paper from cork backing and press onto back of coaster.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at support@laserreproductions.com.