

Sun Catcher Transferring Instructions

Supplies needed

- Sun Catcher
- Sublimation Transfer – do NOT mirror
- Heat gloves
- Provided template

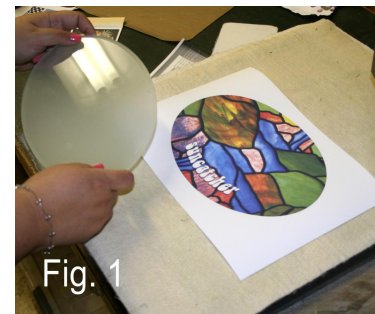
Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**
 Dwell Time: **3 – 3.5 min**
 Pressure: **Very light**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

Step 2: Transfer the Image

1. Place your transfer on heat press (we recommend using our heat resistant felt pad) Fig. 1
2. Place sun catcher on top of transfer frosted side down. Fig. 2
3. Press with **light** pressure at **400° F** for **3 – 3.5 min**.
4. Remove from press. **CAUTION:** Glass will be **HOT**. We recommend the use of heat resistant gloves. Fig. 3



Tips & Troubleshooting

- If your transfer is too light – A transfer that is too light can also be a sign of not enough heat/time, or too much heat/time. If ink appears to still be on transfer add 30 seconds. If the transfer appears to have no ink left on it, decrease time by 30 seconds.
- You may also increase the saturation of the image in increase density of transfer.
- Use of a high release paper is recommended (HR2000, please call for details)

Customer Support For support on any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at Support@LaserReproductions.com.