

## Stainless Steel Travel Mug Transferring Instructions

Please read these instructions completely before you begin.

### Supplies Needed

- Coated Travel Mugs
- Sublimation ink transfers
- Heat Press
- Heat Tape
- Heat Gloves or Oven Mitts

### Step 1: Adjust the Heat Press

For best results, always pre-heat your press.

Heat Press Temperature: **370° F**  
 Dwell Time: **40 seconds**  
 Pressure: **Medium**



**Important: Do not attempt to use a mug wrap or UltraWrap with this product. Use a mug press only! Travel Mug is not dishwasher safe, hand wash only.**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, heat-presses and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

### Step 2: Design & Print Your Transfers

1. Remember to design a mirrored image so the final product will be correctly oriented once it is transferred.
2. Print your transfer(s).

### Step 3: Transfer the Image

1. Remove plastic lid from mug.
2. Tape transfer to mug.
3. Place mug inside press. Using **medium** pressure, press at **370 F** for **40 seconds**. If you have a vertical mug press, place the mug in the press with the opening facing downward; see Tips & Troubleshooting for settings.
4. Remove from press, remove transfer and allow to air cool. Do not immerse in water to cool.

## Tips & Troubleshooting

- If transfer sticks to the mug, pre-press blank mugs without transfer for 40-45 seconds. Let cool before continuing to step 2.
- If using the Mug King™ mug press, set press as follows; starting temp **350 F**, dwell temp **370 F**, dwell time **15 seconds**.

## Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at [Support@LaserReproductions.com](mailto:Support@LaserReproductions.com).