




## White Fabric Patch Transferring Instructions

-  For use in sublimation or thermal transfer processes.
-  For best results, store fabric patch in a clean, dry place.
-  May be cut or trimmed to fit the print area.

### Supplies Needed

- Printed image transfer
- White Fabric Patch
- Scissors
- Teflon sheet or plain bond paper

### There are two possible methods for applying this product:

1. Cut the patch first, then transfer your image onto the cut piece, then heat apply the patch to the product.
2. Transfer your image first, then cut the image out of the patch, then heat apply the patch to the product.

### **Step 1: Adjust the Heat Press**

Heat Press Temperature:       **400° F**  
Dwell Time:                       30-45 seconds transferring image to the patch  
Dwell Time:                       10 seconds applying the patch to the product  
Pressure:                           Firm

### **Step 2: Prepare the Substrate**

We recommend pre-pressing the substrate for 3 to 4 seconds @ 400° F, to remove any wrinkles.

### **Step 3: Transfer the Image**

1. Place the fabric patch on the heat press, face-up. Leave the paper backing on.
2. Place the sublimation transfer face-down, on top of the patch. If you chose to cut the patch to the shape of the transfer first, be sure that the transfer is registered correctly with the fabric before you apply the heat press.
3. Using **Firm** pressure, press at **400° F** for **30-45 seconds**.
4. Remove the transfer and trim around the image as desired.

### **Step 4: Apply the Patch to the Product**

1. Remove the paper backing from the fabric patch. **HANDLE CAREFULLY. THE ADHESIVE IS NOW EXPOSED AND CAN EASILY STICK TOGETHER.**
2. Carefully place the patch into position on the product, adhesive side down. If you need to reposition the patch before pressing, lift it carefully and reposition.
3. Place a Teflon sheet or clean bond paper over the patch.
4. Using **Firm** pressure, press at **400° F** for **10 seconds**.

**Tip:** Pre-cut the desired shape to avoid getting a white edge.