



i-Trans™ Dark Inkjet Transfer Paper Instructions

*For Sublimation Ink or Archival/Pigmented Heat Transfers.
For use only on 100% cotton dark-colored fabrics.*

Read these instructions completely before you begin.

Supplies Needed

- i-Trans Dark Inkjet Transfer Paper
- Dark-colored, 100% cotton garment or fabric
- Scissors
- Archival/Pigmented or Sublimation printing system
- Silicone sheet - provided

Step 1: Adjust the Heat Press

Heat Press Temperature: **375° F (Pigmented Ink 350° F)**
Dwell Time: **15-20 seconds**
Pressure: **Medium-Firm**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

Step 2: Print Your Transfer

1. Set the i-Trans Dark in your printer to print on the side without the lines.
2. Do not flip, reverse, or mirror your image.
3. Select a printer setting that will not use extremely high levels of ink (i.e. plain paper).
4. After image is printed, make sure it is completely dry.
5. Trimming the i-Trans Dark to the image is recommended.

Step 3: Prepare the Garment or Fabric

For best results, pre-press the garment or fabric for 5 to 10 seconds to remove excess moisture. Let cool completely before transferring the image.

Step 4: Transfer the Image

1. For best results, cut away any blank, unprinted areas of the transfer.
2. Place the garment on the heat press.
3. Carefully remove the paper backing (the lined side) from the i-Trans Dark sheet.
4. Place the transfer face-up on the garment.

5. Lay the silicone sheet (provided) over the transfer. Make sure the transfer is completely covered.
6. For Sublimation Ink, press at **375° F** for **15 seconds** using **medium-firm** pressure. For Archival/Pigmented Ink, press at **350° F** for **15-20 seconds** using **medium-firm** pressure.
7. Remove the silicone sheet and put it aside; it can be reused for up to five pressings. NOTE: If you want the transfer to have a matte finish, remove the silicone sheet immediately. If you want the transfer to have a glossy finish, let the garment cool before removing the silicone sheet.
8. Let the garment cool completely.

Care of your finished garments

- For best results, machine wash garments in cold water only.
- Turn garment inside-out for washing.
- Wash in warm or cold water.
- Use color-safe detergent; avoid bleach and bleach-like ingredients.
- Remove garment promptly from washer and place in dryer. Colors may bleed if garment is wet too long. If bleeding occurs, rewash immediately.
- Tumble dry or use low dryer setting.

Tips, Techniques & Troubleshooting

- If the color of the shirt starts to show through the transfer, you have either pressed too long or the press is too hot. Try reducing the dwell time, the temperature, or the pressure.
- Store i-Trans Dark paper flat, in a cool, dry place. For best results, store in a re-sealable poly bag. For added protection, put a packet of silica gel, or desiccant, in the bag.
- Note: i-Trans Light and i-Trans Dark are not recommended for graphic inkjet transfers.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at Support@LaserReproductions.com.