

# i-Trans™ Light Inkjet Transfer Paper Instructions

*For use on 100% cotton or 50/50 cotton/polyester, white or light-colored fabrics.  
For Sublimation or Archival/Pigmented Ink Heat Transfers.*

**Read these instructions completely** before you begin.

## Supplies Needed

- i-Trans Light Inkjet Transfer Paper
- Cotton or Cotton/Polyester blend garment or fabric
- Scissors
- Sublimation or Archival/Pigmented printing system

## Step 1: Adjust the Heat Press

Heat Press Temperature: **380° F**  
Dwell Time: **15-35 seconds**  
Pressure: **Medium-Firm**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your settings.*

## Step 2: Print Your Transfer

Print your transfer(s) in the normal way, using either Sublimation or Archival/Pigmented ink.

## Step 3: Prepare the Garment or Fabric

For best results, pre-press the garment or fabric for 5 to 10 seconds to remove excess moisture. Let cool completely before transferring the image.

## Step 4: Transfer the Image

1. For best results, cut away any blank, unprinted areas of the transfer.
2. Place the garment on the heat press.
3. Place the transfer face-down on the garment.
4. Press at **380° F**, for **15-35 seconds** using **medium to firm** pressure. Use longer dwell time for sublimation ink, shorter time for archival/pigmented ink.
5. **Important – peel while hot!** When finished, and while the fabric is still hot, peel the transfer off of the fabric using one firm, quick, steady motion.

## Care of Your Finished Garments

- For best results, turn garment inside-out for washing.
- Machine-wash in cold water only.
- Use color-safe detergent; avoid bleach and bleach-like ingredients.
- Strongly recommend **hanging to dry only**, but tumble dry or use low dryer setting if dryer use is preferred.

## Transfer Tips & Tricks

- Store i-Trans paper flat, in a cool, dry place. For best results, store in a re-sealable poly bag. For added protection, put a packet of silica gel, or desiccant, in the bag.
- Note: i-Trans Light and i-Trans Dark papers are not recommended for regular graphic inkjet transfers.

## Technical Support

For support on these or any of our products, please call our toll-free number for assistance: 877.795.1500. You may also write to us at [Support@LaserReproductions.com](mailto:Support@LaserReproductions.com).