



i-Trans™ Light Inkjet Transfer Paper Instructions

*For use on 100% cotton or 50/50 cotton/polyester, white or light-colored fabrics.
For Sublimation or Archival/Pigmented Ink Heat Transfers.*

Read these instructions completely before you begin.

Supplies Needed

- i-Trans Light Inkjet Transfer Paper
- Cotton or Cotton/Polyester blend garment or fabric
- Scissors
- Sublimation or Archival/Pigmented printing system

Step 1: Adjust the Heat Press

Heat Press Temperature: **380° F**
Dwell Time: **15-35 seconds**
Pressure: **Medium-Firm**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

Step 2: Print Your Transfer

Print your transfer(s) in the normal way, using either Sublimation or Archival/Pigmented ink.

Step 3: Prepare the Garment or Fabric

For best results, pre-press the garment or fabric for 5 to 10 seconds to remove excess moisture. Let cool completely before transferring the image.

Step 4: Transfer the Image

1. For best results, cut away any blank, unprinted areas of the transfer.
2. Place the garment on the heat press.
3. Place the transfer face-down on the garment.
4. Press at **380° F**, for **15-35 seconds** using **medium to firm** pressure. Use longer dwell time for sublimation ink, shorter time for archival/pigmented ink.
5. When finished, and while the fabric is still hot, peel the transfer off of the fabric using one firm, steady motion. Important – peel while hot!

Care of your finished garments

- For best results, machine wash garments in cold water only.
- Turn garment inside-out for washing.
- Wash in warm or cold water.
- Use color-safe detergent; avoid bleach and bleach-like ingredients.
- Remove garment promptly from washer and place in dryer. Colors may bleed if garment is wet too long. If bleeding occurs, rewash immediately.
- Tumble dry or use low dryer setting.

Tips, Techniques & Troubleshooting

- Store i-Trans paper flat, in a cool, dry place. For best results, store in a re-sealable poly bag. For added protection, put a packet of silica gel, or desiccant, in the bag.
- Note: i-Trans and i-Trans Dark are not recommended for graphic inkjet transfers.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at Support@LaserReproductions.com.