

Mother of Pearl Jewelry Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Sublimatable Jewelry
- Sublimation transfer
- 1/16" Thick Thermal Rubber Mat
- Heat Resistant Felt Pad
- Heat Gloves or Oven Mitts
- Heat Tape



Step 1: Adjust Heat Press

Heat Press Temperature: **365° F**
 Dwell Time: With a 1/16" Thermal Rubber Mat – **2 – 2.5 min**
 Pressure: **Medium**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

Step 2: Design & Print Your Transfer

Design your transfer based on the jewelry size and shape. If you are designing a full-bleed image, we recommend designing the transfer so that it is at least 1/8" larger than each piece of jewelry, all the way around. If using our templates, this bleed is built into the template.

Step 3: Aligning Transfer

1. Place Transfer face-up on table. Peel red masking tape off jewelry. The masked side is the **uncoated** side of the jewelry. Place coated side of jewelry face down on the transfer. If there is no masking tape, you can decipher the coated side by its glossy finish.
2. Align jewelry to center of transfer. There should be a slight bleed around the image which will allow you to line up the jewelry properly.
3. Secure with heat tape.

Step 3: Transfer the Image -

1. Place one Heat Resistant Felt Pad on your press bed.
2. Place your jewelry face-up on the Rubber Mat. **(transfer is on top)**
3. Cover with 1/16" Thermal Rubber Mat (green).

4. Using **Medium** pressure, press at **365° F**. Temperature is kept low to preserve the shell.
 - Using a **1/16” Thermal Rubber Mat (green)** press for **2 – 2.5 minutes** for the first piece of jewelry.
5. For subsequent jewelry, reduce dwell time as the rubber will be warmed through.
 - Using a **1/16” Thermal Rubber Mat (green)** press for **1.5 - 2 minutes**.
6. Remove jewelry and transfer from press. Carefully peel away transfer. Let air cool.
Caution: Do not immerse the jewelry in water to cool.

Transfer Tips & Techniques

- If you notice any paper sticking, reduce the temperature or dwell time (reduce one variable at a time). If that does not help, please call Customer Support for assistance.
- After two minutes of pressing jewelry you may find it necessary to slightly increase the pressure while keeping your press closed.
- The form of the jewelry may vary and you may need to add more than one felt pad when pressing pieces with a curved shape.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: 877.795.1500. You may also write to us at support@laserreproductions.com