

Compacts & Key Rings Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Sublimatable Compacts and/or Key Rings with printable discs
- Sublimation transfer
- Heat Resistant Felt Pads
- Heat Gloves or Oven Mitts
- Heat Resistant Tape



Step 1: Adjust Heat Press

Heat Press Temperature: **390-400° F**
Dwell Time: **25 seconds, face-down**
Pressure: **Medium - Firm**

Note: These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.

Step 2: Design & Print Your Transfer

With both the compacts and the key rings, be sure to **REVERSE THE IMAGE**. Design your transfer based on our templates. You can download templates from <http://www.laserreproductions.com/Design-Templates.html> If you are designing a full-bleed image without our templates, we recommend designing the transfer so that it is at least 1/8" larger than each disc, all the way around.

Step 3: Transfer the Image

1. Place a Heat Resistant Felt Pad on your press bed.
2. Place your transfer **face-up** on the felt pads.
3. **VERY IMPORTANT:** Peel the protective plastic sheeting off the sublimatable disc.
4. Place disc **face-down** on the transfer and tape to hold it in place.
5. Using **Medium to Firm** pressure, press at **390-400° F**, for **25 seconds**.

Step 4: Cooling

Carefully remove disc from press and let cool slowly; **do not immerse in water!** We recommend using a heat sync tray and fan to cool.

Step 5: Attach Printed Disc to the Compact/Key Ring

Key Rings: These have a pressure sensitive face which adheres to the printed disc. Use a sharp-edged object like an exacto knife or safety pin to peel the paper away from the key ring, revealing the sticky surface. Press the printed disc firmly into place.

Compacts: To attach the printed disc to the compact, we recommend using a small drop of Gorilla Glue, or similar strong adhesive. Spread the glue in a very thin layer on the back of the printed disc, and press firmly onto the smooth side of the compact to adhere.

Transfer Tips & Techniques

- If you notice any paper sticking, reduce the temperature or dwell time (reduce one variable at a time). If that does not help, please call Customer Support for assistance.

Customer Support

For support on these or any of our products, call us toll-free, 877-795-1500, or write to us at support@laserreproductions.com,